### Item

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<thead>
<tr>
<th>Description</th>
<th>Price Per Each</th>
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<tbody>
<tr>
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<tr>
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<tr>
<td><strong>Part Number</strong></td>
<td><strong>Length</strong></td>
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<tr>
<td>FL-10A</td>
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<tr>
<td>FL-10B</td>
<td>12'-2&quot;</td>
</tr>
<tr>
<td>FL-10C</td>
<td>14'-2&quot;</td>
</tr>
<tr>
<td>FL-10D</td>
<td>16'-2&quot;</td>
</tr>
<tr>
<td>FL-10E</td>
<td>20'-2&quot;</td>
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<tr>
<td><strong>Corner Trim - Outside</strong></td>
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<tr>
<td>(<em>U</em> Panel)</td>
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<td>FL-11E</td>
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<td><strong>Corner Trim - Inside</strong></td>
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Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.
**Trim**

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**Note:** Add $6.50 per mitered piece. Specify left or right.

Consult the SBS Technical Manual for proper product application, design details and other product information.

**Effective April 15, 2011**

**Subject to Change Without Notice**
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<thead>
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<th>PART</th>
<th>NUMBER</th>
<th>LENGTH</th>
<th>GIRTH</th>
<th>WEIGHT</th>
<th>PRICE PER EACH</th>
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<td>SMP</td>
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<tr>
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<tr>
<td></td>
<td></td>
<td>FL-27A</td>
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<td>FL-27B</td>
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<td>NOTE: Add $6.50 per mitered piece. Specify left or right. Specify roof slope.</td>
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<tr>
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<td>FL-29A</td>
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<td>16 1/2&quot;</td>
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<td>71.15</td>
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<td>FL-31A</td>
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Specify roof slope

Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.
### SCULPTURED HANG-ON GUTTER ("R" PANEL)

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<thead>
<tr>
<th>PART</th>
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<th>Girth</th>
<th>WEIGHT</th>
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<tbody>
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<td>21 ¼&quot;</td>
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**NOTE:** Add $6.50 per mitered piece. Specify left or right. Specify roof slope.

### SCULPTURED HANG-ON GUTTER ("U" PANEL)

<table>
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<tr>
<th>PART</th>
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<td>21 ¼&quot;</td>
<td>30.00#</td>
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**NOTE:** Add $6.50 per mitered piece. Specify left or right. Specify roof slope.

### GUTTER ENDS

**FOR USE WITH "R" PANEL**

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<tbody>
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**FOR USE WITH "U" PANEL**

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### BOX HANG ON GUTTER

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<th>&quot;B&quot;</th>
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<tbody>
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<tr>
<td>FL-36B</td>
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<td>4¼&quot;</td>
<td>20'-2&quot;</td>
<td>17&quot;</td>
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**FOR USE WITH "L" PANEL.**

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<th>&quot;B&quot;</th>
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<th>WEIGHT</th>
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<tr>
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<td>FL-71B</td>
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<td>4¼&quot;</td>
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<td>24.00#</td>
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**FOR USE WITH "R" PANEL.**

### BOX EAVE GUTTER

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<tr>
<td>FL-37B</td>
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<td>4¼&quot;</td>
<td>20'-2&quot;</td>
<td>20 ¾&quot;</td>
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**FOR USE WITH "L" PANEL.**

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<th>NUMBER</th>
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<th>&quot;B&quot;</th>
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<td>FL-72B</td>
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<td>4¼&quot;</td>
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**FOR USE WITH "R" PANEL.**

### GUTTER STRAP

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**FOR USE WITH "PBU" OR "PBR" ON FL-32 AND FL-34 TRIM.**

Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.

**EFFECTIVE APRIL 15, 2011**

**SUBJECT TO CHANGE WITHOUT NOTICE**

CIP-31
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<td>FL-39B</td>
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<td>FL-71A and FL-72B.</td>
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</tr>
<tr>
<td>FL-41B</td>
<td>12'-0&quot; 16 ¾&quot; 14.07#</td>
<td>43.55</td>
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<tr>
<td>FL-41C</td>
<td>14'-0&quot; 16 ¾&quot; 16.42#</td>
<td>49.55</td>
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<tr>
<td>FL-41D</td>
<td>16'-0&quot; 16 ¾&quot; 18.76#</td>
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<tr>
<td>FL-41E</td>
<td>20'-0&quot; 16 ¾&quot; 23.45#</td>
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<tr>
<td><strong>Downspout Elbow</strong></td>
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<td>Description</td>
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<tr>
<td>FL-42 (45°)</td>
<td>7&quot; 16 ¾&quot; 1.40#</td>
<td>16.70</td>
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<tr>
<td>FL-43 (90°)</td>
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<td><strong>Downspout Offset</strong></td>
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<td>6&quot; – 5'-0&quot; 16 ¾&quot; 1.14# (FT)</td>
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<tr>
<td>FL-44B</td>
<td>51&quot; – 10'-0&quot; 16 ¾&quot; 1.14# (FT)</td>
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<tr>
<td><strong>Downspout Strap</strong></td>
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<tr>
<td>FL-45</td>
<td>1&quot; 10&quot; 0.8#</td>
<td>3.65</td>
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Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.

EFFECTIVE APRIL 15, 2011

SUBJECT TO CHANGE WITHOUT NOTICE
# Trim

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Price Per Each</th>
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<tbody>
<tr>
<td><strong>Roll Formed Downspout (Straight)</strong></td>
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<tr>
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<td><strong>Part</strong></td>
<td><strong>Number</strong></td>
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<tr>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>20'-0&quot;</td>
</tr>
<tr>
<td><strong>Note:</strong> Available in 26 GA only.</td>
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</tr>
</tbody>
</table>

| **Roll Formed Downspout (72° Kickout)** | | |
| | **Part** | **Number** | **Length** | **Girth** | **Weight** | **Galvalume®** | **Smp** | **Kynar** |
| | | 1'-4" | 17 9/16" | 2.29# | 10.60 | 12.05 | N/A |
| **Note:** Available in 26 GA only. | | |

| **Roll Formed Downspout (45° Offset)** | | |
| | **Part** | **Number** | **Length** | **Girth** | **Weight** | **Galvalume®** | **Smp** | **Kynar** |
| | | 0'-11" | 17 9/16" | 1.25# | 8.75 | 9.55 | N/A |
| **Note:** Available in 26 GA only. | | |

| **Roll Formed Downspout (5° Offset)** | | |
| | **Part** | **Number** | **Length** | **Girth** | **Weight** | **Galvalume®** | **Smp** | **Kynar** |
| | | 1'-7½" | 17 9/16" | 2.86# | 11.45 | 13.00 | N/A |
| **Note:** Available in 26 GA only. | | |

| **Roll Formed Downspout Strap** | | |
| | **Part** | **Number** | **Length** | **Girth** | **Weight** | **Galvalume®** | **Smp** | **Kynar** |
| | | 0'-1" | 9½" | .08# | 3.70 | 4.15 | N/A |

Consult the SBS Technical Manual for proper product application, design details and other product information.
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<tr>
<th>ITEM</th>
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<td>LENGTH</td>
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<td></td>
<td>FL-46</td>
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<td>FL-47A</td>
<td>7'-3&quot;</td>
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<td>FL-47B</td>
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<tr>
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<td>FL-48A</td>
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<td>LENGTH</td>
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<td></td>
<td>FL-49A</td>
<td>7'-3&quot;</td>
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<td>FL-49D</td>
<td>14'-3&quot;</td>
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Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.

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HOUSTON PLANT
17600 Badtke Road
P.O. Box 609
Hockley, TX 77447-0609
1.866.749.2667 Toll Free
281.213.6100 Tel.
281.213.6101 Fax

BIRMINGHAM PLANT
3387 Davey Allison Blvd.
P.O. Box 3160
Hueytown, AL 35023
1.877.887.4247 Toll Free
205.744.1561 Tel.
205.744.1562 Fax
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<th>ITEM</th>
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<th>GIRTH</th>
<th>WEIGHT</th>
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<td>FL-50D</td>
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<td>HEAD TRIM - (&quot;U&quot; PANEL)</td>
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<td>6 3/8&quot;</td>
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<td>WINDOW SILL TRIM</td>
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<tr>
<td>DRIP TRIM - (&quot;R&quot; AND &quot;A&quot; PANELS)</td>
<td>FL-54A</td>
<td>10'-2&quot;</td>
<td>10 5/8&quot;</td>
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<td>FL-54B</td>
<td>20'-2&quot;</td>
<td>10 5/8&quot;</td>
<td>15.22#</td>
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</table>

Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.
## TRIM

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<tr>
<th>ITEM</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td><strong>CHANNEL CLOSURE TRIM</strong></td>
<td>FL-55</td>
<td>10'-2&quot; 15 1/4&quot; 10.76#</td>
<td>GALVALUE®</td>
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<tr>
<td>FL-56A</td>
<td>10'-2&quot; 24&quot; 17.40#</td>
<td>41.00</td>
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<tr>
<td>FL-56B</td>
<td>20'-2&quot; 24&quot; 34.80#</td>
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<tr>
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<tr>
<td>FL-57A</td>
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</table>

For use with sheeting notch in concrete.

Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.

**CIP-36**

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**EFFECTIVE APRIL 15, 2011**
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<td>FL-65</td>
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Specify roof slope.

Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.
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<td>FL-66A</td>
<td>10'-8&quot;</td>
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<td>FL-66B</td>
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<td>6&quot;</td>
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<td>STANDARD VALLEY</td>
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Consult the SBS TECHNICAL MANUAL for proper product application, design details and other product information.
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<tbody>
<tr>
<td>BASE TRIM</td>
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**TRIM PRICING:**
1. All trim is 26 gauge material unless noted.
2. 24 Gauge GALVALUME and Polar White are available at an additional cost.
3. When ordering standard trim in custom lengths, use price per linear foot for standard trim (10'0") plus a 10% surcharge.
4. Prices do not include standard packaging.
5. All Trim in KYNAR is 24 Gauge only.

**PACKAGING COST:**
1. Trim with girth greater than 15"......................................................................................................................... 20 pieces/carton
2. Trim with girth less than 15"................................................................................................................................. 50 pieces/carton
3. Downspouts.................................................................................................................................................................. 12/carton
4. Standard Packaging: 500# test cardboard with protective interleaf and metal bands ........................................... $21.20 (10') $35.40 (21')
5. Paper wrap only (For customer pick-up only) ......................................................................................................... $5.00 (10') $10.00 (21')
6. LTL Packaging: 500# test cardboard with protective interleaf, wood blocks and metal bands ......................... $42.40 (10') $70.65 (21')
7. Plywood crating .......................................................................................................................................................... $8.25/linear foot
8. Special Packaging ......................................................................................................................................................... Please Inquire.

**DELIVERY:**
1. 26 gauge stock colors (see color chart) .................................................................................................................. Approximately 3 Working Days
2. Other gauges, colors, and metals ............................................................................................................................. Please Inquire.

**SPECIAL TRIM PRICING**

**FORMULA FOR PRICING SPECIAL TRIM**

Use the following formula to calculate the Price Per Foot of Trim:

\[
\text{Girth of Material} \times \text{Price per Inch of Girth} + \text{Price per Number of Breaks}
\]

- Price per Inch of Girth
  - 26 Gauge (GALVALUME) $0.17
  - 26 Gauge (SMP COLOR) $0.22
  - 26 Gauge (KYNAR COLOR) PLEASE INQUIRE
  - 24 Gauge (GALVALUME) $0.19
  - 24 Gauge (SMP COLOR) $0.25
  - 24 Gauge (KYNAR COLOR) $0.30

- Price per Break (Hem equals two breaks) $0.10

1. All trim to be 26 gauge material unless noted otherwise.
2. Customer drawing or sketch of special trim must be in our possession for order to be processed.
3. Specify the side with the finish color.
4. If more than one special trim is required, number each piece SF1, SF2, SF3, etc.
5. Tapered trim requirements: $15.00 Set-Up charge per section - NO EXCEPTIONS. Drawings must be furnished by customer and be "shop ready".
6. 5'-0 minimum length.
# Angle Chart for Roof Line Trim

<table>
<thead>
<tr>
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</tr>
</thead>
<tbody>
<tr>
<td>Hip</td>
<td>173°</td>
<td>166°</td>
<td>160°</td>
<td>154°</td>
<td>148°</td>
<td>143°</td>
<td>138°</td>
<td>133°</td>
<td>129°</td>
<td>126°</td>
<td>123°</td>
<td>120°</td>
</tr>
<tr>
<td>Valley</td>
<td>117°</td>
<td>113°</td>
<td>110°</td>
<td>107°</td>
<td>104°</td>
<td>102°</td>
<td>99°</td>
<td>97°</td>
<td>95°</td>
<td>93°</td>
<td>92°</td>
<td>90°</td>
</tr>
<tr>
<td>Ridge</td>
<td>170°</td>
<td>161°</td>
<td>152°</td>
<td>143°</td>
<td>135°</td>
<td>127°</td>
<td>120°</td>
<td>113°</td>
<td>106°</td>
<td>100°</td>
<td>95°</td>
<td>90°</td>
</tr>
<tr>
<td>Gutter and Transition</td>
<td>94°</td>
<td>99°</td>
<td>104°</td>
<td>108°</td>
<td>112°</td>
<td>116°</td>
<td>120°</td>
<td>123°</td>
<td>126°</td>
<td>129°</td>
<td>132°</td>
<td>135°</td>
</tr>
<tr>
<td>Inside</td>
<td>86°</td>
<td>81°</td>
<td>76°</td>
<td>72°</td>
<td>68°</td>
<td>64°</td>
<td>60°</td>
<td>57°</td>
<td>54°</td>
<td>51°</td>
<td>48°</td>
<td>45°</td>
</tr>
</tbody>
</table>

This chart assumes the roof slopes are the same on both sides of the hip, valley, or ridge line. Contact your salesperson if the roof slopes are different.